

## signa® 6 whirlpool bath and soaking bath

*the signa® whirlpool bath takes its name from the medieval central Italian walled city, lastra a signa.*



Like the walled city for which it is named, Signa® 6 was specially developed and designed for walled surround spaces.

### whirlpool bath features:

- 4 fully adjustable TheraPro™ jets
- 2 directionally adjustable AccuPro™ jets
- Electronic on/off control
- Contoured backrest
- Patented Adjustable Silent Air™ Induction System
- Drain included on whirlpool baths

### signa® 6 whirlpool bath

model number: B460 – RH pump,  
B540 – LH pump

exterior dimensions:  
**72" long x 42" wide x 22" high**

interior dimensions (at bottom):  
**50" long x 24" wide**

# of Jets/type of Jets:  
**4 TheraPro™ Jets**  
**2 AccuPro™ Back Jets**

operating gallons:  
**55 gallons**

### signa® 6 soaking bath

model number: C100

exterior dimensions:  
**72" long x 42" wide x 22" high**

interior dimensions:  
**50" long x 24" wide**





# Signa® 6 Whirlpool Bath

Model: B540, B460

## Signa® 6 Bath

Model: C100

### Ordering Information

Product Code:

- B540 Signa® 6 Whirlpool Bath  
Left Hand
- B460 Signa® 6 Whirlpool Bath  
Right Hand
- C100 Signa® 6 Bath

- Center Drain Location
- Accessories / Hardware:
  - Trip-Lever Drain Kit: #X559
  - Rotary Trip-Lever Drain Kit: #K606
  - TheraPro™ Jet Rings Kit: #D095
  - AccuPro™ Jet Rings Kit: #P556
- Trim Kit Finishes Available:
  - (827) - Chrome
  - (898) - Brushed Chrome
  - (815) - Satin Nickel
  - (829) - Bright Brass
  - (805) - Platinum
  - (826) - Brushed Nickel
  - (849) - Oil Rubbed Bronze

### Installation Notes

Refer to installation instructions included with fixture before beginning installation.  
Please confirm product availability and specifications before commencing with any installation work.

PRODUCT SPECIFICATIONS AND AVAILABILITY ARE SUBJECT TO CHANGE  
WITHOUT NOTICE.

Electrical Components and Electrical Specifications do not apply to non-jetted baths.

### Technical Specifications

#### Dimensions

72" L x 42" W x 22" H  
(1829 mm) L x (1067 mm) W x (559 mm) H

#### Drain/Overflow

A: 16-7/8" (429 mm) B: 14" (356 mm)

#### Cutout

70" x 40"

#### Total Weight

B540, B460: 826 lb (375 kg) / 39 lb/sq. ft. (192 kg/m²)  
C100: 781 lb (354 kg) / 37 lb/sq. ft. (180 kg/m²)

#### Operating Gallonage

55 U.S. Gal. (208 Liters)  
Max. 103 U.S. Gal. (390 Liters)

#### Product Weight

B540, B460: 118 lb (54 kg)  
C100: 73 lb (33 kg)

#### Skirt Mounting

Not Available

#### Electrical Specifications Models B540, B460 only

Requires a dedicated GFCI protected separate circuit.

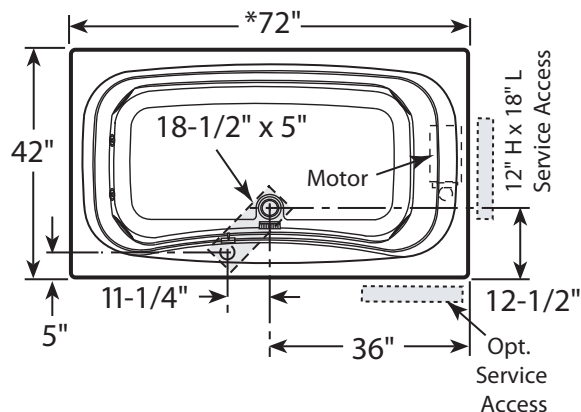
Motor/Pump: 120 VAC, 15 AMP, 60 Hz.

RapidHeat™: 120 VAC, 15 AMP, 60 Hz.

#### Heater (Optional) Models B540, B460 only

Requires a dedicated GFCI protected separate circuit.

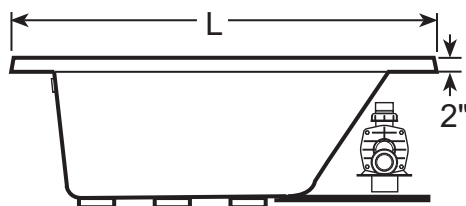
RapidHeat™: P/N S750000



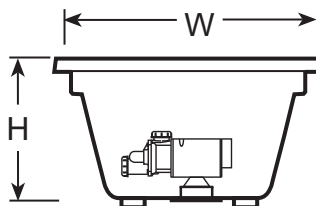
Product Shown: Signa® 6 Whirlpool Bath Right Hand Model: B460

\* Measurements inside unit represent cutout in floor to allow for drain/overflow.

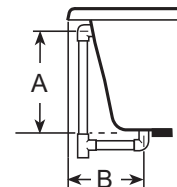
Minimum Service Access dimensions given.



SIDE VIEW



END VIEW



DRAIN/OVERFLOW